



# NORMPACK CERTIFICATE

Registration number: 001 05 100 3403 41

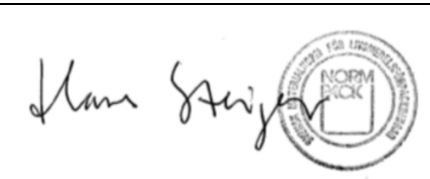
Valid until: 2027-05-02

DESCRIPTION	Company / address	Tielman Sweden AB Alkagatan 2, Linköping, Sweden
	Trade Name (type and/or art.no)	Paper baking cases with or without printing
	All layers in the material, starting with food contact layer	Greaseproof paper with or without printing ink
	Substances with restrictions / SML	N.A.
	Dual use substances	N.A.
	Functional barrier according to (EU) No 10/2011	No

Assessed according to:	Whole construction: (EC) No 1935/2004 Framework regulation Cellulosic component: BfR XXXVI/2
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SUITABILITY	Evaluated and suitable for food types:	Dry moist and fatty
	Evaluated and suitable for time and temperature:	Evaluated for use in oven 220°C Long term storage in room temperature and below
	Single use / Repeated use	Single use
	Other restrictions and specifications	

TESTS / CALCULATIONS	Screening	Screening has been carried out on a representative sample to food simulant MPPO at the following conditions: 220°C 20 minutes
	Specific substances	Analysis of primary aromatic amines has been carried out on a representative sample by water extraction after heating the sample to 220°C in 20 minutes
	Set off	No set off, evaluated at conditions 220°C in 20 minutes
	Surface to volume	Surface to volume ratio applied 8,3 dm <sup>2</sup> per kg of food
	Organoleptic properties	Organoleptic properties have not been evaluated.

VERIFICATION	Examined by Normpack's secretariat, ensuring that the above material(s) / product(s) at the time of issue of the certificate is/are consistent with the material specific requirements in the Normpack Norm (see back page of certificate) and that a complete documentation does exist. The processor is responsible for fulfilling all legal requirements. This certificate is valid for two years provided that no changes are made in the composition of the material or in the relevant legal requirements. For verification of validity, contact normpack@ri.se.	2025-05-02
		 Hans Steijer



# NORMPACK

## THE NORMPACK NORM

amended 2025-01-24

- § 1. Materials and articles in contact with food shall meet the demands of Swedish or EU harmonized regulations, as amended:

Swedish regulations	EU-regulations – all materials	EU-regulations – specific materials
<a href="#">SFS 2006:804</a> <a href="#">SFS 2006:813</a> <a href="#">LIVSFS 2023:5</a> <a href="#">(Contact with Foods)</a>	<a href="#">(EC) 1935/2004 (Framework reg)</a> <a href="#">(EC) 2023/2006 (GMP)</a> <a href="#">(EC) 178/2002 (General Food Law)</a> <a href="#">(EC) 1333/2008 (Additives)</a> <a href="#">(EC) 1334/2008 (Flavourings)</a>	<a href="#">(EC) 450/2009 (A&amp;I packaging)</a> <a href="#">84/500/EEC (Ceramics)</a> <a href="#">2007/42/EC (Cellophane)</a> <a href="#">93/11/EEC (N-nitrosamine)</a> <a href="#">(EC) 1895/2005 (Epoxy)</a> <a href="#">(EU) 10/2011 (Plastic)</a> <a href="#">(EU) 2022/1616 (Recycled plastic)</a> <a href="#">(EU) 2024/3190 (BPA, bisphenols)</a>

- § 2. For materials not covered by Swedish or EU harmonized food contact material regulation, one of the following regulations should be used:

Warenwet	BfR	FDA	CoE (metals)
<a href="#">The Dutch Packaging and Food-Utensils Regulation (Warenwet), Netherlands</a>	<a href="#">Empfehlungen des Bundesinstitutes für Risikobewertung (BfR), Germany. Recommendations on</a>	<a href="#">Code of Federal Regulations, Title 21 Food and Drugs, (FDA), USA §§ 174, 175, 176, 177, 178, 180, 181, 182, 184, 186 and 189</a>	<a href="#">Council of Europe guide on metals and alloys</a>

- § 3. To ensure correct use, suppliers and purchasers throughout the value chain shall confer about the suitability of the material/article for the intended purpose.

- § 4. The transfer of constituents from the food contact material to food shall be assessed.  
If there is a limit regulating materials/articles, the following alternative methods are suggested to establish whether the material/article meets the demands:

- Worst case calculations
- Migration modelling
- Laboratory

All in the Normpack Norm applicable laws and recommendations shall be applied in their latest updated version when issuing a certificate

Contact: [normpack@ri.se](mailto:normpack@ri.se) [www.normpack.se](http://www.normpack.se)

# Verifikat

Transaktion 09222115557545716277

## Dokument

**Normpack Certificate 001 05 100 3403 41**

Huvuddokument

2 sidor

*Startades 2025-05-02 09:56:43 CEST (+0200) av Hans Steijer (HS)*

*Färdigställt 2025-05-02 09:57:13 CEST (+0200)*

## Signerare

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*Signerade 2025-05-02 09:57:13 CEST (+0200)*

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